

An Introduction to Split-Plot Experiments with Application to Bone Tissue Engineering

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Outline

1 A Story of Miscommunication

2 Randomization

3 Split-Plot Designs

Bioplotter

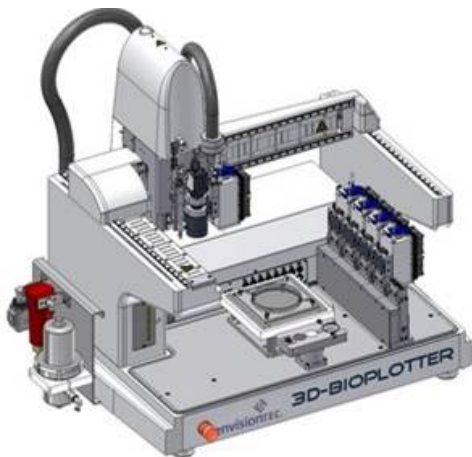


Figure: Via Amy Yousefi

The Bioplotter Makes Scaffolds for Bone Tissue

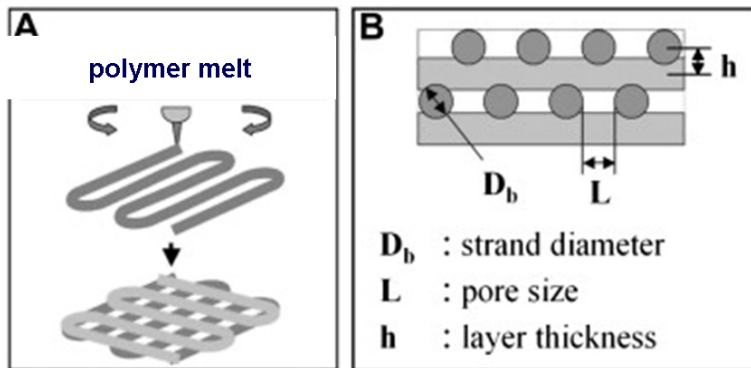


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Completely Randomized Experiment

Run	Needle Diameter (mm)	Temperature (°C)	Pressure (Bar)	Dispensing Speed (mm/s)
1	0.6	100	4.5	3
2	0.4	130	3.5	3
3	0.2	115	3.5	2
4	0.6	130	4.5	1
5	0.2	100	3.5	3
6	0.2	130	3.5	1
7	0.2	130	4.5	3
8	0.2	130	2.5	3
9	0.4	100	2.5	2
10	0.6	130	2.5	1
11	0.4	115	4.5	2
12	0.4	115	3.5	1
13	0.4	115	3.5	2
14	0.6	130	3.5	2
15	0.2	100	2.5	1
16	0.2	100	4.5	1
17	0.6	100	3.5	1
18	0.6	115	2.5	3
19	0.6	130	4.5	3
20	0.6	130	2.5	2
21	0.6	130	3.5	3
22	0.6	100	3.5	2

A More Convenient Ordering of the Experiment

Run	Needle Diameter (mm)	Temperature (°C)	Pressure (Bar)	Dispensing Speed (mm/s)
1	0.2	100	3.5	3
2	0.2	100	2.5	1
3	0.2	100	4.5	1
4	0.2	115	3.5	2
5	0.2	130	3.5	1
6	0.2	130	4.5	3
7	0.2	130	2.5	3
8	0.4	100	2.5	2
9	0.4	115	4.5	2
10	0.4	115	3.5	1
11	0.4	115	3.5	2
12	0.4	130	3.5	3
13	0.6	100	4.5	3
14	0.6	100	3.5	1
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16	0.6	115	2.5	3
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Undoes the effect of randomization, which leads to

- Runs no longer statistically independent (so standard statistical analysis (linear regression) will yield incorrect variance estimates)
- Vulnerability to bias caused by lurking variables

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We All Want Valid Experiments

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Or ...

(2) *randomize* the order of the runs in the experiment (or more generally, randomize the experimental units to the treatments), which allows the effects of alternative explanations to be canceled out

Randomization



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To recap: two implications of randomization:

- 1 Reduce/eliminate bias and thus allow simpler identification of causal effects
- 2 Make statistical independence a plausible assumption

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Simple Example

TABLE 1. Split-Plot Design and Data for Studying the Corrosion Resistance of Steel Bars (Box et al. (2005))

Whole-plot	Temperature	Coating			
	(°C)	(randomized order)			
1.	360	C_2 73	C_3 83	C_1 67	C_4 89
2.	370	C_1 65	C_3 87	C_4 86	C_2 91
3.	380	C_3 147	C_1 155	C_2 127	C_4 212
4.	380	C_4 153	C_3 90	C_2 100	C_1 108
5.	370	C_4 150	C_1 140	C_3 121	C_2 142
6.	360	C_1 33	C_4 54	C_2 8	C_3 46

From Jones and Nachtsheim (2009), "Split-Plot Designs: What, Why, and How", *Journal of Quality Technology*

Two Types of Factors so Two Randomizations

hard-to-change (whole plot): you don't want to change the levels of these factors for every run;

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Randomize the hard-to-change treatment combinations to the whole plots and randomize the easy-to-change treatment combinations to the subplots.

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Ideal case: collaborate with a statistician

The Biplotter Design

Whole Plots	Diameter	Temperature	Speed	Pressure
1	0.6	100	1	3.5
1	0.6	100	3	2.5
1	0.6	100	3	4.5
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Regression model (non-split-plot) for i^{th} experimental run:

$$Y_i = \beta_0 + \beta_1 x_{1i} + \beta_2 x_{2i} + \beta_3 x_{3i} + \beta_4 x_{4i} + \epsilon_i$$

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Regression model (split-plot) for i^{th} experimental run, from the j^{th} whole plot:

$$Y_i = \beta_0 + \beta_1 x_{1i} + \beta_2 x_{2i} + \beta_3 x_{3i} + \beta_4 x_{4i} + \gamma_j + \epsilon_i$$

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So to analyze a split-plot experiment, you use basic regression but add a “random effect” associated with the whole plot.

Use online resources from software companies or a consultation with a statistician to ensure correct analysis.

Final Thoughts

Take-aways:

- 1 Randomize your experiment, unless you are willing to believe (and defend) that you have eliminated *every* possible alternative causal explanation
- 2 If you can't completely randomize because some factors are hard-to-change, design a split-plot experiment
- 3 Use software resources or statistics experts to construct and analyze split-plot experiments

Contact Information

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